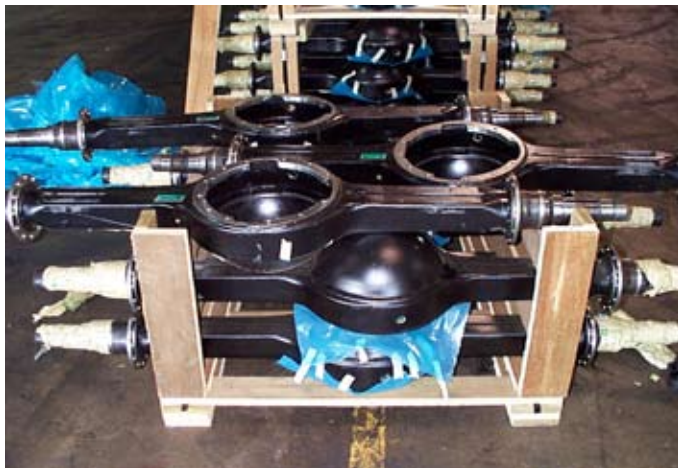




**HIGH PERFORMANCE VpCI® COATINGS**

# VpCI®-388 Temporary Protective Coating



## PRODUCT DESCRIPTION

VpCI-388 is a temporary removable coating that leaves a firm, dry film. VpCI-388 can be easily removed by alkaline cleaners such as Cortec® VpCI-414. VpCI-388 is an excellent choice for long-term indoor corrosion protection (up to three years\*) or medium to short-term outdoor conditions. The recommended film thickness is 2 mils (50 microns).

\*Depends on conditions and/or film thickness

## FEATURES

- Available in custom colors
- Non-tacky and removable film
- Dries to a clear matte finish
- Environmentally friendly and disposable
- NSN 8030-01-481-8898

## TYPICAL APPLICATIONS

- Transit protection of heavy equipment
- OEM
- Parts shipping
- Additional protection to painted surfaces

## APPLICATION

### Surface Preparation:

SSPC*	ARS**
6	High B-1

### Product Preparation:

Product should be lightly mixed prior to use. Can be diluted with water for sprayability/application purposes\*\*\*. If diluted, VpCI-388 should be mixed for 5 minutes.

\*Steel Structures Painting Council

\*\*American Rust Standard

\*\*\*Consult Cortec for the dilution rate

### Product Application:

Product can be applied by spray, brush, roll, or dip. Normal WFT of 6 mils (150 microns) yields 2 mils (50 microns) DFT.

### Spray Application:

The following is based on Graco spray equipment. Air assisted airless (AA) is recommended over airless for a premium finish.

### Equipment:

Mils/Pass	3-5 mils (75-125 microns)
Model	AA Plus
Pump	30:1 President
Tip	0.019"-0.021" (0.048-0.053 cm)
Cap	Standard
Filter	100 Mesh SST* High Pressure
Air Pressure	100 psi (7 bar)
Fluid Hose	3/8" SST Teflon with 1/4" whip for ease of handling
Fluid Atomizing Pressure	1,000 psi (69 bar)

\*Stainless steel



### Product Cleanup:

Use soap and water to clean tools and overspray.

### TYPICAL PROPERTIES

Appearance	Off-white viscous liquid
Film Type	Firm
Non-volatile Content	32-40%
pH	8.7-9.2 (Neat)
Coverage	596-680 ft <sup>2</sup> /gal at 1 mil (15-17 m <sup>2</sup> /l at 25 microns)
Density	8.2-8.4 lb/gal (0.98-1.01 kg/l)
Viscosity	8,000-15,000 cps
VOC (regulatory)	0.4-0.5 lb/gal (48-60 g/l)
VOC (regular)	0.2-0.3 lb/gal (24-36 g/l)
Dry to Touch Time	5-30 minutes*
Dry to Cure Time	4-6 hours*
Shelf Life	12 months at 75°F (24°C)
Salt Spray Resistance	100 hours
Humidity Resistance	150 hours

\*Depends on dilution

**Note: Coating dry time is affected by temperature, air-flow and humidity.**

### PACKAGING AND STORAGE

VpCI-388 is available in 5 gallon (19 liter) pails, 55 gallon (208 liter) metal drums, liquid totes, and bulk. Do not allow product to freeze.

### FOR INDUSTRIAL USE ONLY

**KEEP OUT OF REACH OF CHILDREN**

**KEEP CONTAINER TIGHTLY CLOSED**

**NOT FOR INTERNAL CONSUMPTION**

**CONSULT MATERIAL SAFETY DATA SHEET FOR MORE INFORMATION**

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